

**CS68B VIBRATORY COMPACTOR
MINNEAPOLIS, MN, USA (SAP)**Ship Weight
lbsLIST PRICE
AT DEALER

Standard Equipment:

POWERTRAIN

CAT C4.4 inline four cylinder, turbo-charged diesel engine with glow-plug heater
 Dual element air cleaner
 Fuel filter/water separator/electronic priming pump and water indicator
 Three-speed throttle switch including ECOMODE
 Dual propel pumps - 1 for drum and 1 for tires
 Dual braking systems (service & parking, drum only)
 Two-speed hydrostatic transmission
 Limited slip differential

ELECTRICAL

24-volt starting and charging system alternator
 (2) Maintenance free batteries - 750 CCA
 Halogen working lights - canopy mounted (2 front-facing and 2 rear-facing)
 Backup alarm and forward warning horn
 Product link ready
 Beacon ready

OPERATOR ENVIRONMENT

Cab, ROPS/FOPS
 Four heavy-duty isolation mounts
 Platform handrails/guardrails
 Power steering
 Adjustable tilt-steering column
 Adjustable, rotating suspension seat
 Retractable seat belt
 Adjustable, padded arm rest for propel lever operation
 On-board display with audible warning alarm and interface for:
 -hydraulic oil temperature gauge,
 -engine oil pressure gauge,
 -engine coolant temperature gauge
 -alternator charge,
 -fuel level gauge,
 -service hour meter,
 -engine RPM
 -ground speed, vibe speed
 -fuel rate gauge
 -engine load gauge
 -basic compaction measurement
 Lockable, vandalism guard for on-board display
 12-volt power point

COOLING

Premixed 50% concentration of extended life coolant with freeze protection to -37C (-35F)

DRUMS

Smooth drum
 2134 mm (84") wide x 1534 mm (60.4") diameter
 Dual amplitude with single frequency
 Dual, pod-style eccentric weight housings
 Front adjustable steel scraper

OTHER STANDARD EQUIPMENT

Locking composite engine enclosure
 Sealed-for-life hitch bearings
 Sight gauges:
 -coolant level
 -hydraulic oil level
 Hydraulic tank locking cap
 Articulated frame with safety lock
 Transport tie-down and lift points
 Fuel tank with lockable cap
 Quick connect hydraulic pressure test ports
 SOS ports:
 -engine
 -hydraulic
 -coolant
 Universal bumper

CS68B VIBRATORY COMPACTOR
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**Lane 2 is reserved for the Base Order Management Program.
Please use Lane 2 when placing orders that are part of the
Base Order Management Program.**

433-1616	CS68B VIBRATORY COMPACTOR	26,455	\$207,450
	LANE 2 - AVAILABLE FROM MINNEAPOLIS FACTORY		
	LANE 3 - AVAILABLE FROM MINNEAPOLIS FACTORY		
OP-2577	CS68B MISC MATL	0	NC
	AVAILABLE FROM MINNEAPOLIS FACTORY		
	Only reference numbers that have the text		
	"ALSO AVAILABLE ON A MISCELLANEOUS ORDER" can be used on a MISC order.		

USE	REF NO.	LANE 2 / 3 MANDATORY	Ship Weight lbs	LIST PRICE AT DEALER
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LANE SELECTION

0P-9002	LANE 2 ORDER	0	NC
	Only for dealers enrolled in the Base Orders Management (BOM) Program.		
0P-9003	LANE 3 ORDER	0	NC

POWERTRAIN**ENGINE**

L	420-9160	ENGINE, TIER 4F/STAGE 4	0	NC
		U.S. EPA Tier 4 Final/EU Stage IV equivalent engine.		

ENCLOSURES

L	479-9014	SCREEN, STANDARD	7	NC
		Fixed (not openable) screen at rear, right side of the engine compartment.		
L	479-9015	FUEL SYSTEM, DOOR	23	\$360
		Hinged and CAT key lockable door to access fuel fill without opening enclosure.		

OPERATOR ENVIRONMENT**OPERATOR STATIONS**

L	435-8038	CAB, ROPS/FOPS WITH HEATER	1,620	\$16,830
		FOR USE WITH LANE 3 ONLY Two front-facing and two rear-facing working lights, external rear-view mirrors, heater & defroster, and wet-arm wipers/washers (front and rear). Cab is Radio Ready, including hardware, wiring, voltage converter and 12-volt power point. Wiring only - Radio and Speakers not included.		
L	435-8036	CAB, ROPS/FOPS WITH A/C	1,700	\$22,470
		Two front-facing and two rear-facing working lights, external rear-view mirrors, air conditioner, heater & defroster, and wet-arm wipers/washers (front and rear). Cab is Radio Ready, including hardware, wiring, voltage converter and 12-volt power point. Wiring only - Radio and Speakers not included.		

SEATS

L	356-1227	SEAT, CLOTH	150	\$309
		Standard rotating cloth covered suspension seat.		
L	356-1229	SEAT, CLOTH, DELUXE	158	\$535
		Deluxe rotating cloth seat with head rest, air suspension and additional adjustments.		

SEAT BELTS

L	382-9003	SEAT BELT, 2"	2	NC
L	387-1801	SEAT BELT, 3"	2	\$144

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OPERATOR ENVIRONMENT (CONT.)**OPERATOR LANGUAGES**

L	477-9990	LANGUAGES, OPTION 1 0		NC
		Includes standard languages (English, Spanish, French, German Italian, Polish, Portuguese, Turkish, and Korean) for machine operation and control.		

TECHNOLOGY PRODUCTS**PRODUCT LINK**

Product Link enables the remote transmission of information about the location, operation, and condition of your equipment. Efficiently and effectively monitor the performance of your assets to help keep your jobs on schedule, maintain equipment condition, and reduce the costs of owning and operating your fleet. Availability varies by country - please reference <https://Dealer.cat.com/PL/Certification> for certified countries. Please contact your Caterpillar marketing representative with questions.

L	454-5453	PRODUCT LINK, SATELLITE PL631 9		\$439
		Product Link Pro series PL631 uses a satellite network to transmit location, utilization and health information for viewing in Product Link user applications. For use in areas with poor or no cellular coverage.		
L	454-5454	PRODUCT LINK, CELLULAR PL641 9		NC
		Product Link Pro series PL641 offers expanded coverage including 3G UMTS and CDMA2000 as well as 2G GSM and CDMA cellular networks to transmit location, utilization and health information for viewing in Product Link user applications. Cellular technology provides capabilities for frequent transmission and larger volumes of data.		

PRODUCT LINK INSTALLATION

L	454-0249	INSTALLATION, CAB 8		NC
		Factory installation of PL on machines with cab.		

CAT COMPACTION CONTROL

Compaction Monitoring sensors to detect changes in soil stiffness which is an excellent indicator of load bearing strength and provides the operator with real time compaction information on the machine display.

L	444-5932	NO COMPACTION SENSOR 0		NC
		No Sensors.		
L	441-6675	SENSOR, DRIVE POWER 5		\$3,860
		Proprietary Caterpillar technology that directly measures soil stiffness via material deflection (rolling resistance). Includes Sensor, Angle, High-Accuracy.		
L	441-6678	SENSOR, ACCELEROMETER. 15		\$6,340
		Traditional soil stiffness measurement providing CMV values resulting from vibration energy imparted to the soil. Sensor, Accel. will not work with Padfoot Shell Kit operation / Will only work with smooth drum operation.		

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TECHNOLOGY PRODUCTS (CONT.)**CAT COMPACTION CONTROL (Cont.)**

L	435-8014	SENSOR, DRIVE POWER AND ACCEL 20 Traditional soil stiffness measurement providing MDP and CMV values resulting from vibration energy imparted to the soil. Includes Sensor, Angle, High-Accuracy.		\$8,030
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TIRES, RIMS, AND WHEELS

L	203-4717	TIRES, 23,1-26 TI 8PR 935 8-ply flotation (diamond tread) tires and rims with liquid ballast.		\$2,050
L	175-0050	TIRES, FLOTATION, 12PR 650 12-ply flotation (diamond tread) tires and rims with liquid ballast.		\$3,835
L	203-4718	TIRE, TRACTION 935 23.1 x 26 8-ply traction (lug tread) tires and rims with liquid ballast. Typically for use with padfoot style drum.		\$3,420

DRUMS**VIBRATORY SYSTEMS**

L	355-3547	FREQUENCY, FIXED 0 Single 31.9 Hz (1914 vpm) frequency with high and low amplitude.		NC
L	367-4216	FREQUENCY, VARIABLE 0 Frequency dial that electronically controls the displacement of the vibratory pump. Frequency range from 23.3-31.9 Hz (1400-1914 vpm).		\$2,430

SCRAPER SYSTEM

L	360-0501	SCRAPER, STEEL, FRONT 132 Standard smooth drum with one steel scraper at the front of the smooth drum.		NC
L	360-0502	SCRAPER, STEEL, FRONT & REAR 487 Standard smooth drum with flat steel scrapers at the front and rear of the smooth drum.		\$1,915
L	360-0503	SCRAPER, POLYURETHANE 492 Two flexible, contacting scrapers blades iso-mounted at the front and rear of the smooth drum.		\$2,550
L	360-0504	DRUM, SHELL KIT 3,235 Factory installed oval padfoot shell halves with padfoot scrapers at the front and rear of the drum.		\$17,750
L	377-2940	SHELL KIT, SQUARE, PADFOOT 3,585 Factory installed square padfoot shell halves with padfoot scrapers at front and rear of the drum.		\$17,750
L	472-2059	SCRAPER, SHELL KIT READY 970 Factory installed smooth drum with shell kit smooth and padfoot scrapers. Scrapers at the front and rear for use with smooth drum on machine or with dealer supplied padded shell kit.		\$6,720

USE	REF NO.	LANE 2 / 3 MANDATORY	Ship Weight lbs	LIST PRICE AT DEALER
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DRUMS (CONT.)**LEVELING BLADE**

L	357-6261	NO BLADE	0	NC
L	438-2274	BLADE, LEVELING Factory installed leveling blade and controls.	1,438	\$14,720

FLUIDS**HYDRAULIC OIL**

L	362-4940	OIL, HYDR, FACTORY FILLED Cat standard hydraulic oil.	0	NC
L	362-4941	OIL, HYD, BIO, FACTORY FILLED FOR USE WITH LANE 3 ONLY This Hydraulic Environmental Ester Synthetic oil is recommended for hydraulic system when environmental compliance is required or desired. Factory filled.	0	\$3,270

INSTRUCTIONS

L	437-9886	INSTRUCTIONS, NA CAB ANSI picto warning decals using symbols plus the word "WARNING" as required for North America (except Quebec, Canada).	0	NC
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USE	REF NO.	LANE 2 / 3 OPTIONAL	Ship Weight lbs	LIST PRICE AT DEALER
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ELECTRICAL

P	355-3059	LIGHTING, WARNING	5 0	\$427 \$427 NI
		ALSO AVAILABLE ON A MISCELLANEOUS ORDER		
P	355-3056	LIGHTS, UPGRADED	3 0	\$227 \$227 NI
		ALSO AVAILABLE ON A MISCELLANEOUS ORDER		
		4 additional lights for increased nighttime visibility.		
P	373-4813	MODULE, RECORDING, STD FREQ	26 0	\$6,400 \$6,400 NI
		FOR USE WITH LANE 3 ONLY		
		ALSO AVAILABLE ON A MISCELLANEOUS ORDER		
		Factory or field installed fixed frequency recording module		
		required in France.		
		ONLY FOR USE WITH: 355-3547 FREQUENCY, FIXED		
P	355-3064	MODULE, RECORDING, VARIABLE	0 31	\$6,400 \$6,400 NI
		FOR USE WITH LANE 3 ONLY		
		ALSO AVAILABLE ON A MISCELLANEOUS ORDER		
		Factory or field installed variable frequency recording module		
		required in France.		
		ONLY FOR USE WITH: 367-4216 FREQUENCY, VARIABLE		

OPERATOR ENVIRONMENT

P	107-4643	MIRRORS, REARVIEW, INTERNAL	10 0	\$211 \$211 NI
		ALSO AVAILABLE ON A MISCELLANEOUS ORDER		
		Includes two rear-view mirrors mounted inside the cab.		
P	204-4390	SUN SCREEN	2 2	\$332 \$332 NI
		ALSO AVAILABLE ON A MISCELLANEOUS ORDER		
		Provides pull-down sunscreen for rear window, reduces heat and glare.		
P	107-4641	SUN VISOR, FRONT	2 0	\$78 \$78 NI
		ALSO AVAILABLE ON A MISCELLANEOUS ORDER		
		Tip-down tinted sun visor for front window, reduces heat and glare.		

TECHNOLOGY PRODUCTS**CAT COMPACTION CONTROL**

This is a factory designed and integrated SBAS accuracy level pass count and mapping system which requires no off-board infrastructure. For a higher accuracy solution, order the slope sensor below (for accelerometer sensor system) and consult your Dealer Technology Representative to order the necessary base station, data radio and higher accuracy option key for a RTK solution.

L	375-1607	MAPPING, GNSS	45	\$10,280
		CB460 Display (17.8 cm/7.0 in), MS952 antenna/receiver.		
		ONLY FOR USE WITH: 441-6675 SENSOR, DRIVE POWER or		
		441-6678 SENSOR, ACCELEROMETER or		
		435-8014 SENSOR, DRIVE POWER AND ACCEL		

USE	REF NO.	LANE 2 / 3 OPTIONAL	Ship Weight lbs	LIST PRICE AT DEALER
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TECHNOLOGY PRODUCTS (CONT.)**CAT COMPACTION CONTROL (Cont.)**

P	441-6683	SENSOR, ANGLE, HIGH-ACCURACY	12 0	\$468 \$468 NI
		Continental slope sensor ONLY FOR USE WITH: 375-1607 MAPPING, GNSS and 441-6678 SENSOR, ACCELEROMETER		

MACHINE TO MACHINE COMMUNICATION

Machine to machine communication is integrated hardware consisting of an electronic control module, radio and antennas with connecting wiring that enables machines to communicate key compaction data via local wireless and/or cellular data networks.

Contact your local SITECH dealer and wireless data carrier for additional support and cellular data packages.

L	569-8583	MACHINE CONNECTIVITY, SNM941	0	\$3,560
		SIM card enabled CDMA or GSM network with built in WIFI. ONLY FOR USE WITH: 375-1607 MAPPING, GNSS		

COMMAND FOR COMPACTION

Command for Compaction is a semi-autonomous system that drastically improves consistency and pass coverage for more uniform compaction results while offering increased jobsite safety through an integrated object detection system. Command connects to commonly used base stations for simple setup and the intuitive interface allows for easy operation. The operator defines a work area and gives the system three inputs: number of passes, ground speed, and overlap. Once placed in auto mode, Command for Compaction controls the machine speed, direction, steering, and vibration system.

P	572-0988	COMMAND FOR COMPACTION	0	\$22,880 NI NET
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This Command for Compaction kit is a dealer installed option on CAB machines ONLY, and requires additional items from your SITECH dealer for the system to function.

Components of the CAT supplied kit include:

- GPS antennas and receivers with RTK software keys
- Command Display with harness
- Operator Presence system
- Electro-hydraulic steering system
- Inertial Measurement Unit
- Object Detection System

MANDATORY ITEMS to be sourced from SITECH include:

- RTK corrections radio with mounting and harness
- RTK position accuracy from a local base station corrections source

ONLY FOR USE WITH: 435-8036 CAB, ROPS/FOPS WITH A/C or
435-8038 CAB, ROPS/FOPS WITH HEATER

CANNOT BE USED WITH: 360-0504 DRUM, SHELL KIT or
377-2940 SHELL KIT, SQR PADFOOT or
526-2112 MULTI-MODEL SHELL KIT, OVAL FLD or
416-1355 SHELL KIT, SQR PADFOOT, FLD and/or
375-1607 MAPPING, GNSS

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OTHER ATTACHMENTS**GUARDS**

P	355-2660	GUARD, TRANSMISSION	44 0	\$1,115 \$1,020 NI
		ALSO AVAILABLE ON A MISCELLANEOUS ORDER Provides protection for the rear axle, hydraulic drive motor and hose fittings.		

FACTORY SOURCED KITS

P	526-2112	MULTI-MODEL SHELL KIT,OVAL,FLD	0	\$17,750 NI
		FOR USE WITH LANE 3 ONLY ALSO AVAILABLE ON A MISCELLANEOUS ORDER Kit for dealer installed oval padfoot shell halves with padfoot scrapers at the front and rear of the drum. Can be used for the CS54B, CS56B, CS64B, CS68B and CS74B machines.		
P	416-1355	SHELL KIT, SQR, PADFOOT, FLD	4,303	\$17,750 NI
		FOR USE WITH LANE 3 ONLY ALSO AVAILABLE ON A MISCELLANEOUS ORDER Kit for dealer installed square padfoot shell halves with padfoot scrapers at front and rear of the drum.		
P	437-9831	BLADE, LEVELING, FLD	1,170	\$14,720 NI
		FOR USE WITH LANE 3 ONLY ALSO AVAILABLE ON A MISCELLANEOUS ORDER Kit for dealer installed components for leveling blade.		
P	491-6772	SCRAPER, POLYURETHANE FLD	492	\$2,550 NI
		FOR USE WITH LANE 3 ONLY ALSO AVAILABLE ON A MISCELLANEOUS ORDER Non-installed two flexible, contacting scrapers blades with ISO- mounts for the front and rear of the smooth drum.		
P	483-5926	PRINTER PORT WIRING KIT, CAB	0	\$400 NI
		FOR USE WITH LANE 3 ONLY ALSO AVAILABLE ON A MISCELLANEOUS ORDER Includes wiring kit only for printer (dealer installed) using on a machine with a mapping system. To be used with Cab, ROPS/FOPS machine.		

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FACTORY SOURCED KITS (CONT.)**COMMAND FOR COMPACTION**

Command for Compaction is a semi-autonomous system that drastically improves consistency and pass coverage for more uniform compaction results while offering increased jobsite safety through an integrated object detection system. Command connects to commonly used base stations for simple setup and the intuitive interface allows for easy operation. The operator defines a work area and gives the system three inputs: number of passes, ground speed, and overlap. Once placed in auto mode, Command for Compaction controls the machine speed, direction, steering, and vibration system.

P	572-0987	COMMAND FOR COMPACTION, FLD	0	\$9,330 NI NET
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FOR USE WITH LANE 3 ONLY
 ALSO AVAILABLE ON A MISCELLANEOUS ORDER
 This Command for Compaction Factory Sourced kit is a dealer installed option on CAB machines ONLY, and requires additional items from your SITECH dealer for the system to function.

Component of the CAT supplied kit include:

- Command Display with harness
- Operator Presence system
- Electro-hydraulic steering system
- Inertial Measurement Unit
- Object Detection System

MANDATORY ITEMS to be sourced from SITECH include:

- GPS antennas and receivers with RTK software keys
- RTK corrections radio with mounting and harness
- RTK position accuracy from a local base station corrections source

ONLY FOR USE WITH: 435-8036 CAB, ROPS/FOPS WITH A/C or
 435-8038 CAB, ROPS/FOPS WITH HEATER

CANNOT BE USED WITH: 360-0504 DRUM, SHELL KIT or
 377-2940 SHELL KIT, SQR PADFOOT or
 526-2112 MULTI-MODEL SHELL KIT, OVAL FLD or
 416-1355 SHELL KIT, SQR PADFOOT, FLD and/or
 375-1612 MAPPING, GNSS or
 375-1607 MAPPING, GNSS

DOCUMENTATION**CERTIFICATES**

P	0P-1870	CERTIFICATE OF ORIGIN	0	NC
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PACKING

0P-0210	PACK, DOMESTIC TRUCK	0	NC
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0P-3651	PACKING, MISC MATERIAL	0	NC
No charge for packing. Applicable freight charges may apply.			