

TYPE III

ELDORADO AEROTECH



LCA - Type III Transit Bus
Aerotech 200 - 10 Passengers w/2-Wheelchair spaces

PRODUCT ITEM BASE UNIT FEATURES
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CHASSIS:

Ford E Series Dual Rear Wheel Cutaway Chassis
7.3 liter, V8 gasoline engine, 350 horsepower @ 3,900 RPMs and 468 lb.-ft. of torque at 3,900 rpm
Electronic 6-Speed Automatic TorqShift™ transmission w/ overdrive & external cooler
High capacity 55 gallon fuel tank (* 138" wheelbase has a 37 gallon tank)
Extra Heavy Duty 240 Amp Alternator
Dual batteries, Extra Heavy Duty 78 Amp Hour, maintenance free batteries
• One Battery mounted under hood & One Battery in frame-mounted box
Rear axle ratio 4.56, Front GAWR 4,600
Upgrade Package: (front chrome bumper, chrome grille, dual sealed beam fixed lens headlamps),
In dash 17,000 BTU a/c & 26,000 BTU heat
Tilt steering column
Four (4) wheel disc brakes
Conventional instrument cluster with Tachometer
Daytime running lamps
Cab floor covering vinyl, black
Tires LT225/75R x 16E BSW A/S - DRW
Engine console cover with dual bin stowage / 3 cup holders

AEROTECH BODY STANDARD FEATURES:

Crash Tested, impact resistant, non-corrosive composite body
Sidewalls reinforced with steel perimeter and transverse supports
40,000 lb. load bearing structural steel floor under structure mounted on Multi-point rubber isolators
Structural fabrication consisting of 1010/1020 low carbon cold rolled steel.
Steel primed with rust inhibitor
Trac-Lock, adjustable track seating consisting of 12-gauge steel welded into a ladder type structure
Fiberglass front and rear cowls
One-piece pre-molded fiberglass roof
Bright white exterior w/ durable gel coat finish
Curbside routed exhaust rear exit
Stainless steel wrap style rear bumper, painted white
Front and rear mud flaps
30" Manually operated passenger entry door with stainless steel frame and stepwell (29" clear width, 79" height)
29"x 41" tinted T-slide passenger windows positioned at each row with rear egress window
Rear egress window
White gelcoat fiberglass Cabliner
Printed circuit board located above driver's seat for easy access
Color, number & function coded computer tested electrical wiring
Easy access driver control console, located for safety
¾" exterior grade plywood subfloor, edges all undercoated before assembly
Floor to ceiling stanchions behind the Driver's seat
Left hand entry stanchion with modesty panel and left entry assist rail, stainless
Contoured styled exterior driver mirrors w/ convex lens in a resin injection-molded housing
Light-emitting diode (LED) running, clearance; stop/tail/turn and center mounted brake light as per FMVSS 108
Light-emitting diode (LED) Interior courtesy lights, 3 *super bright*
Color coordinated high slip resistance transit grade floor rubber, *Gerflor-Anthracite*
White step safety nosing
Federal Foam ® acoustic sound absorbing laminate headliner

AIR CONDITIONING & HEATING:

Rear Air Conditioning system rated at 60,000 BTU's with:

- Dual compressors, Chassis supplied plus an auxiliary 10 CID compressor dedicated to rear system
- 2 fan skirt mounted condenser unit rated at 52,000 BTU's
- Rear evaporator rated at 48,000 BTU's/1,330 CFM

Rear floor heater rated at 35,000 BTU's

GENERAL & SAFETY FEATURES:

Reverse alarm
Driver's passenger view mirror, 6" x 16"
First aid kit, 24 unit w/airway and gloves
Fire Extinguisher & Reflector Kit
Rear window wide angle lens

SEATS & ACCESSORIES:

Low back passenger seats with:

- Commercial grade vinyl (*Level 1 Gray vinyl*)
- Seat belts, non-retractable

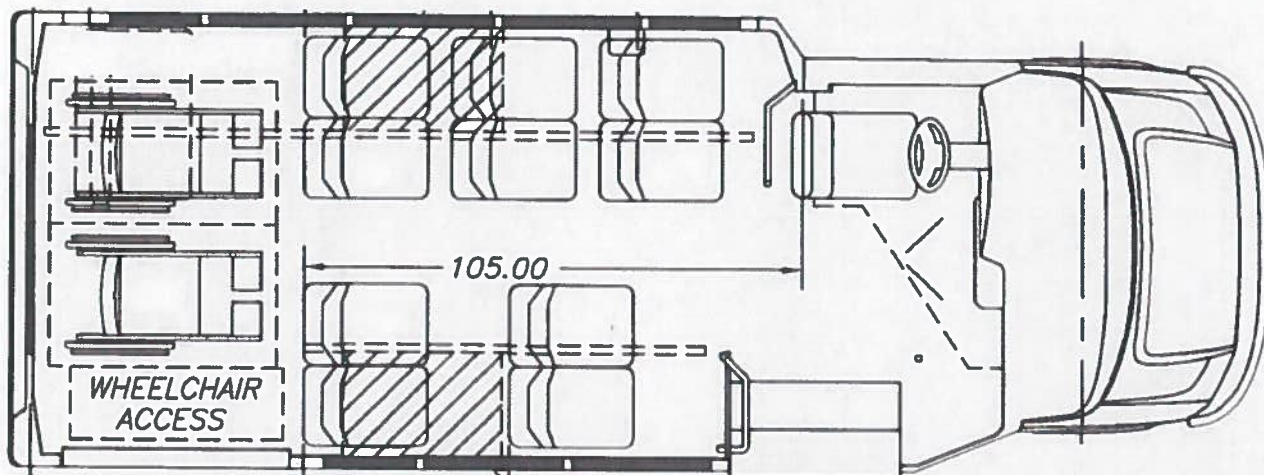
High back reclining driver's seat w/ armrest

PARATRANSIT:

ADA compliance features

- Additional leaf spring to support wheelchair lift
- Double outward opening wheelchair lift door 48" x 72"
- Fully automatic Braun Century wheelchair lift w/ 34" wide platform
- Transmission interlock with Fast Idle module
- Skirt mounted oval LED light that illuminates the wheelchair lift area
- Q-Straint four (4) point wheelchair securement tie downs
- Track for wheelchair securement tie downs
- Belt storage box
- Priority seating decals
- Flip seats over the wheelchair positions w/ non-retractable seat belts

SEATING & FLOORPLAN ARRANGEMENT



WARRANTIES

Many component parts of the bus are warranted by the manufacturer of each of these component parts, and therefore may not be covered by ElDorado National's limited warranty. See written warranties for specific details and limitations. Warranties provided by the manufacturers of each of the major components are as follows:

Basic vehicle warranty: 3 years or 36,000 miles
Chassis warranty: 3 years or 36,000 miles
Body structure warranty: 5 years or 100,000 miles
Air Conditioning warranty: 3 years with unlimited mileage

TRANSPORTATION SOLUTIONS, EXPERIENCE IS THE DIFFERENCE

www.texasbussales.com

1605 West 34th Street - Houston, Texas 77018 -713-681-3600
1210 Hallmark Street - San Antonio, Texas 78216 -210-3491-6500



LCB - Type III Transit Bus
Aerotech 220 - 12 Passengers w/2-Wheelchair spaces

PRODUCT ITEM BASE UNIT FEATURES
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CHASSIS:

Ford E Series Dual Rear Wheel Cutaway Chassis
7.3 liter, V8 gasoline engine, 350 horsepower @ 3,900 RPMs and 468 lb.-ft. of torque at 3,900 rpm
Electronic 6-Speed Automatic TorqShift™ transmission w/ overdrive & external cooler
High capacity 55 gallon fuel tank (* 138" wheelbase has a 37 gallon tank)
Extra Heavy Duty 240 Amp Alternator
Dual batteries, Extra Heavy Duty 78 Amp Hour, maintenance free batteries
• One Battery mounted under hood & One Battery in frame-mounted box
Rear axle ratio 4.56, Front GAWR 4,600
Upgrade Package: (front chrome bumper, chrome grille, dual sealed beam fixed lens headlamps),
In dash 17,000 BTU a/c & 26,000 BTU heat
Tilt steering column
Four (4) wheel disc brakes
Conventional instrument cluster with Tachometer
Daytime running lamps
Cab floor covering vinyl, black
Tires LT225/75R x 16E BSW A/S - DRW
Engine console cover with dual bin stowage / 3 cup holders

AEROTECH BODY STANDARD FEATURES:

Crash Tested, impact resistant, non-corrosive composite body
Sidewalls reinforced with steel perimeter and transverse supports
40,000 lb. load bearing structural steel floor under structure mounted on Multi-point rubber isolators
Structural fabrication consisting of 1010/1020 low carbon cold rolled steel.
Steel primered with rust inhibitor
Trac-Lock, adjustable track seating consisting of 12-gauge steel welded into a ladder type structure
Fiberglass front and rear cowls
One-piece pre-molded fiberglass roof
Bright white exterior w/ durable gel coat finish
Curbside routed exhaust rear exit
Stainless steel wrap style rear bumper, painted white
Front and rear mud flaps
30" Manually operated passenger entry door with stainless steel frame and stepwell (29" clear width, 79" height)
29"x 41" tinted T-slide passenger windows positioned at each row with rear egress window
Rear egress window
White gelcoat fiberglass Cabliner
Printed circuit board located above driver's seat for easy access
Color, number & function coded computer tested electrical wiring
Easy access driver control console, located for safety
¾" exterior grade plywood subfloor, edges all undercoated before assembly
Floor to ceiling stanchions behind the Driver's seat
Left hand entry stanchion with modesty panel and left entry assist rail, stainless
Contoured styled exterior driver mirrors w/ convex lens in a resin injection-molded housing
Light-emitting diode (LED) running, clearance; stop/tail/turn and center mounted brake light as per FMVSS 108
Light-emitting diode (LED) Interior courtesy lights, 3 *super bright*
Color coordinated high slip resistance transit grade floor rubber, *Gerflor-Anthracite*
White step safety nosing
Federal Foam ® acoustic sound absorbing laminate headliner

AIR CONDITIONING & HEATING:

Rear Air Conditioning system rated at 60,000 BTU's with:

- Dual compressors, Chassis supplied plus an auxiliary 10 CID compressor dedicated to rear system
- 2 fan skirt mounted condenser unit rated at 52,000 BTU's
- Rear evaporator rated at 48,000 BTU's/1,330 CFM

Rear floor heater rated at 35,000 BTU's

GENERAL & SAFETY FEATURES:

Right hand entry handrail
Overhead handrail
Reverse alarm
Driver's passenger view mirror, 6" x 16"
First aid kit, 24 unit w/airway and gloves
Fire Extinguisher & Reflector Kit
Rear window wide angle lens

SEATS & ACCESSORIES:

Low back passenger seats with:

- Commercial grade vinyl (*Level 1 Gray vinyl*)
- Seat belts, non-retractable

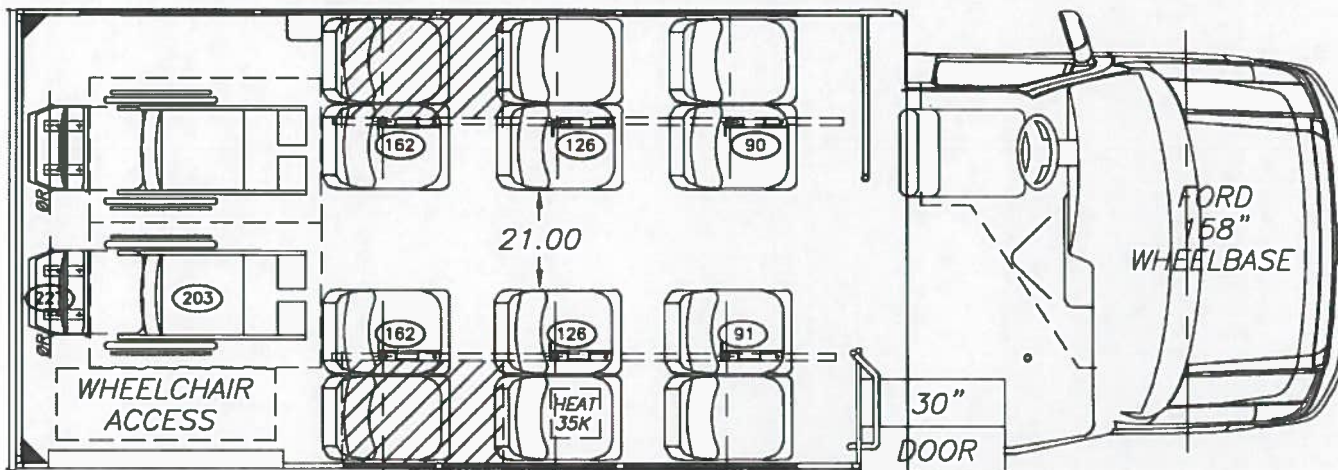
High back reclining driver's seat w/ armrest

PARATRANSIT:

ADA compliance features

- Additional leaf spring to support wheelchair lift
- Double outward opening wheelchair lift door 48" x 72"
- Fully automatic Braun Century wheelchair lift w/ 34" wide platform
- Transmission interlock with Fast Idle module
- Skirt mounted oval LED light that illuminates the wheelchair lift area
- Q-Straint four (4) point wheelchair securement tie downs
- Track for wheelchair securement tie downs
- Belt storage box
- Priority seating decals
- Flip seats over the wheelchair positions w/non-retractable seat belts

SEATING & FLOORPLAN ARRANGEMENT



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Air Conditioning warranty: 3 years with unlimited mileage

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1605 West 34th Street - Houston, Texas 77018 -713-681-3600
1210 Hallmark Street - San Antonio, Texas 78216 -210-3491-6500



LCC - Type III Transit Bus
Aerotech 220 - 14 Passengers (Non ADA Compliant)

PRODUCT ITEM BASE UNIT FEATURES
--

CHASSIS:

Ford E Series Dual Rear Wheel Cutaway Chassis
7.3 liter, V8 gasoline engine, 350 horsepower @ 3,900 RPMs and 468 lb.-ft. of torque at 3,900 rpm
Electronic 6-Speed Automatic TorqShift™ transmission w/ overdrive & external cooler
High capacity 55 gallon fuel tank (** 138" wheelbase has a 37 gallon tank*)
Extra Heavy Duty 240 Amp Alternator
Dual batteries, Extra Heavy Duty 78 Amp Hour, maintenance free batteries
• *One Battery mounted under hood & One Battery in frame-mounted box*
Rear axle ratio 4.56, Front GAWR 4,600
Upgrade Package: (front chrome bumper, chrome grille, dual sealed beam fixed lens headlamps),
In dash 17,000 BTU a/c & 26,000 BTU heat
Tilt steering column
Four (4) wheel disc brakes
Conventional instrument cluster with Tachometer
Daytime running lamps
Cab floor covering vinyl, black
Tires LT225/75R x 16E BSW A/S - DRW
Engine console cover with dual bin stowage / 3 cup holders

AEROTECH BODY STANDARD FEATURES:

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Sidewalls reinforced with steel perimeter and transverse supports
40,000 lb. load bearing structural steel floor under structure mounted on Multi-point rubber isolators
Structural fabrication consisting of 1010/1020 low carbon cold rolled steel.
Steel primed with rust inhibitor
Trac-Lock, adjustable track seating consisting of 12-gauge steel welded into a ladder type structure
Fiberglass front and rear cowl
One-piece pre-molded fiberglass roof
Bright white exterior w/ durable gel coat finish
Curbside routed exhaust rear exit
Stainless steel wrap style rear bumper, painted white
Front and rear mud flaps
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Rear egress window
White gelcoat fiberglass Cabliner
Printed circuit board located above driver's seat for easy access
Color, number & function coded computer tested electrical wiring
Easy access driver control console, located for safety
¾" exterior grade plywood subfloor, edges all undercoated before assembly
Floor to ceiling stanchions behind the Driver's seat
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Contoured styled exterior driver mirrors w/ convex lens in a resin injection-molded housing
Light-emitting diode (LED) running, clearance; stop/tail/turn and center mounted brake light as per FMVSS 108
Light-emitting diode (LED) Interior courtesy lights, *3 super bright*
Color coordinated high slip resistance transit grade floor rubber, *Gerflor-Anthracite*
White step safety nosing
Federal Foam ® acoustic sound absorbing laminate headliner

AIR CONDITIONING & HEATING:

Rear Air Conditioning system rated at 60,000 BTU's with:

- Dual compressors, Chassis supplied plus an auxiliary 10 CID compressor dedicated to rear system
- 2 fan skirt mounted condenser unit rated at 52,000 BTU's
- Rear evaporator rated at 48,000 BTU's/1,330 CFM

Rear floor heater rated at 35,000 BTU's

GENERAL & SAFETY FEATURES:

Reverse alarm

Driver's passenger view mirror, 6" x 16"

First aid kit, 24 unit w/airway and gloves

Fire Extinguisher & Reflector Kit

Rear window wide angle lens

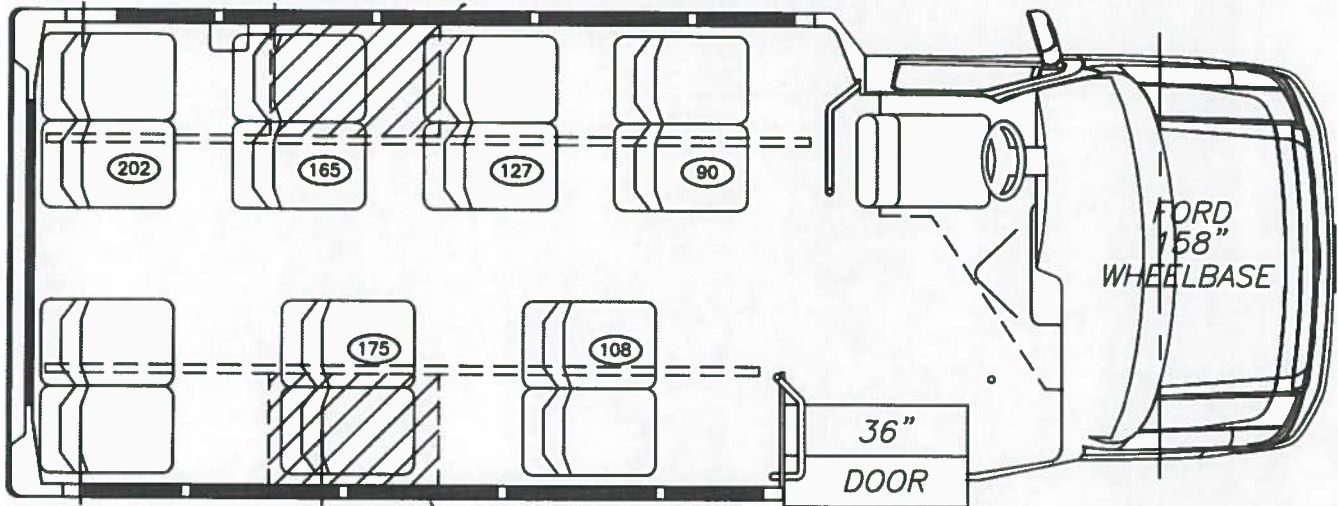
SEATS & ACCESSORIES:

Low back passenger seats with:

- Commercial grade vinyl (*Level 1 Gray vinyl*)
- Seat belts, non-retractable

High back reclining driver's seat w/ armrest

SEATING & FLOORPLAN ARRANGEMENT



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1605 West 34th Street - Houston, Texas 77018 -713-681-3600

1210 Hallmark Street - San Antonio, Texas 78216 -210-3491-6500



LCE - Type III Transit Bus
Aerotech 240 - 16 Passengers w/2-Wheelchair spaces

PRODUCT ITEM BASE UNIT FEATURES
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7.3 liter, V8 gasoline engine, 350 horsepower @ 3,900 RPMs and 468 lb.-ft. of torque at 3,900 rpm
Electronic 6-Speed Automatic TorqShift™ transmission w/ overdrive & external cooler
High capacity 55 gallon fuel tank
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Dual batteries, Extra Heavy Duty 78 Amp Hour, maintenance free batteries
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In dash 17,000 BTU a/c & 26,000 BTU heat
Tilt steering column
Four (4) wheel disc brakes
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White step safety nosing
Federal Foam ® acoustic sound absorbing laminate headliner

AIR CONDITIONING & HEATING:

Rear Air Conditioning system rated at 75,000 BTU's with:

- Dual compressors, Chassis supplied plus an auxiliary 10 CID compressor dedicated to rear system
- 3 fan skirt mounted condenser unit rated at 76,000 BTU's
- Rear evaporator rated at 52,000 BTU's/1,330 CFM

Rear floor heater rated at 35,000 BTU's

GENERAL EQUIPMENT:

Right hand entry handrail
Overhead handrail
Reverse alarm
Driver's passenger view mirror, 6" x 16"
First aid kit, 24 unit w/airway and gloves
Fire Extinguisher & Reflector Kit
Rear window wide angle lens

SEATS & ACCESSORIES:

Low back passenger seats with:

- Commercial grade vinyl (Level 1 Gray vinyl)
- Seat belts, non-retractable

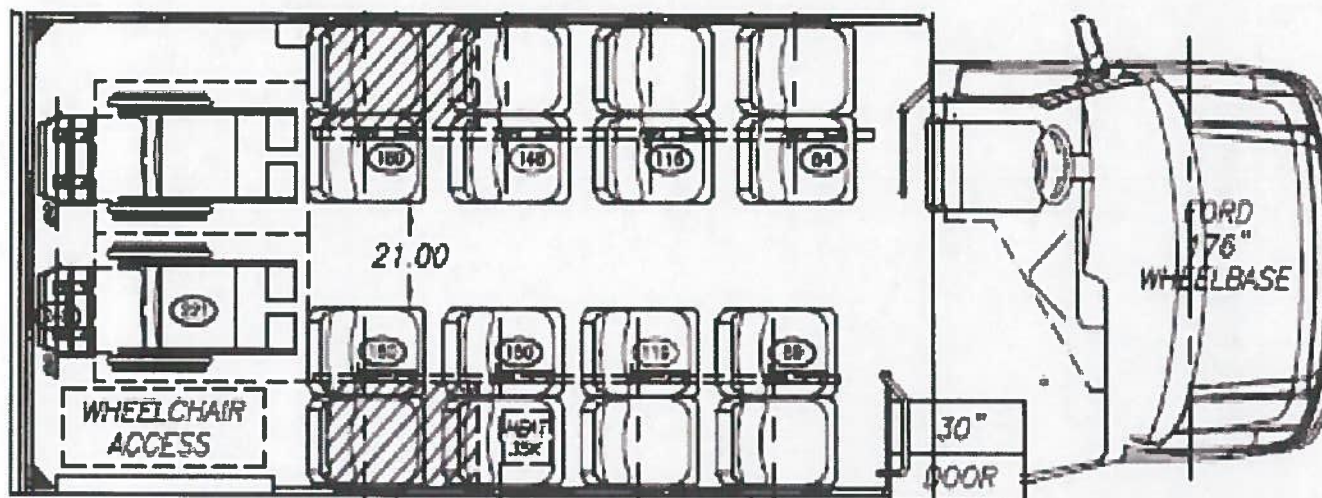
High back reclining driver's seat w/ armrest

PARATRANSIT:

ADA compliance features

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LCF - Type III Transit Bus
Aerotech 240 - 24 Passengers (Non ADA Compliant)

PRODUCT ITEM BASE UNIT FEATURES
--

CHASSIS:

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Tires LT225/75R x 16E BSW A/S - DRW
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Rear floor heater rated at 35,000 BTU's

GENERAL FEATURES:

Reverse alarm
Driver's passenger view mirror, 6" x 16"
First aid kit, 24 unit w/airway and gloves
Fire Extinguisher & Reflector Kit
Rear window wide angle lens

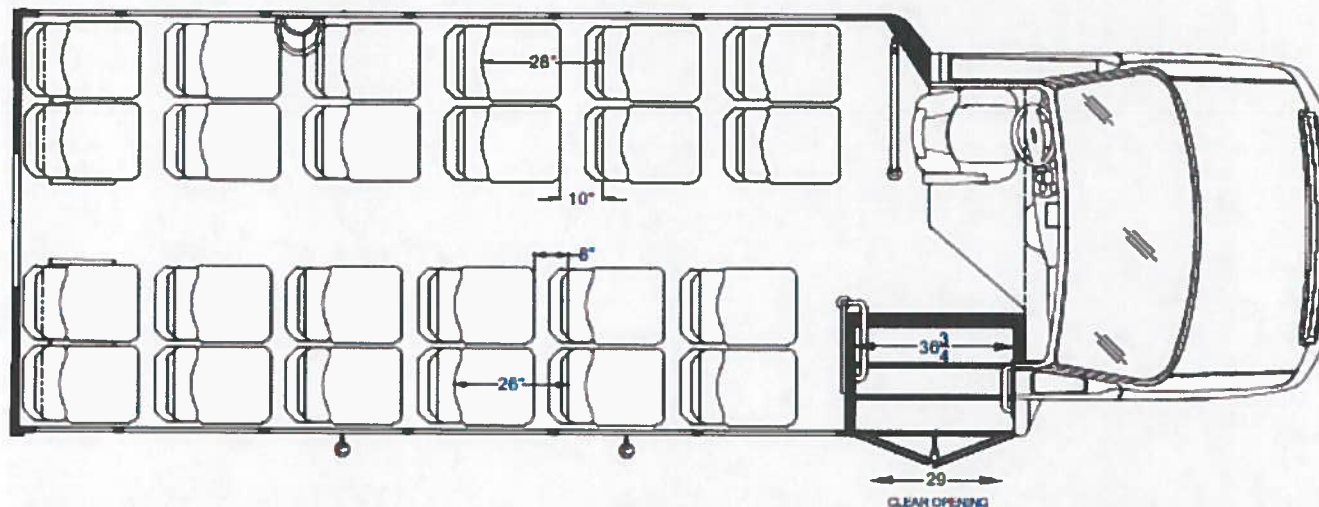
SEATS & ACCESSORIES:

Low back passenger seats with:

- Commercial grade vinyl (Level 1 Gray vinyl)
- Seat belts, non-retractable

High back reclining driver's seat w/ armrest

SEATING & FLOORPLAN ARRANGEMENT



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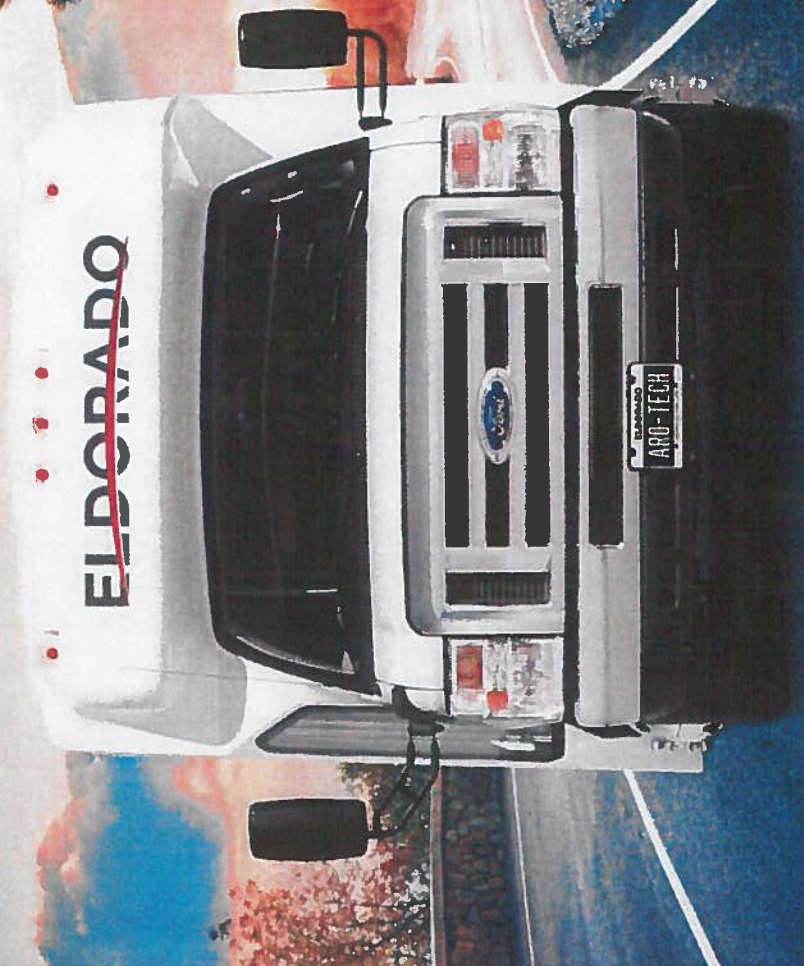
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1210 Hallmark Street - San Antonio, Texas 78216 -210-3491-6500

STEP UP TO
THE GOLD STANDARD.



ELDORADO

1655 WALL STREET, SALINA, KS 67401 | 785.807.0233 | ELDORADO-BUS.COM

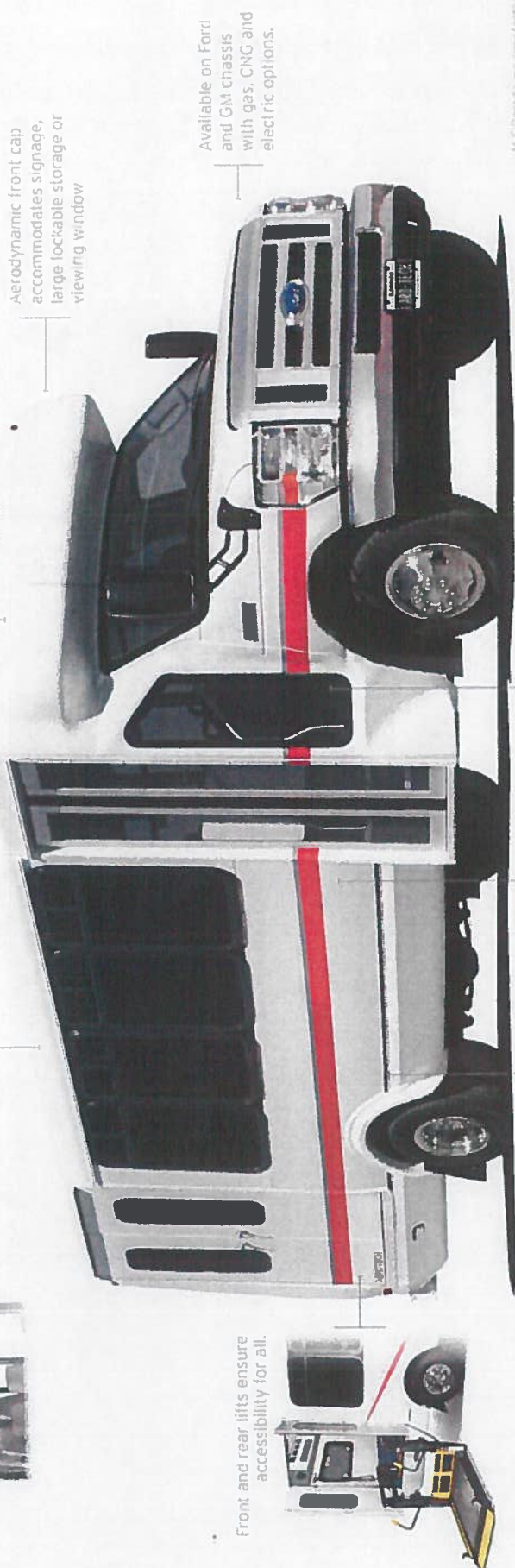


AEROTECH

Flexible and ultra functional seating with antimicrobial fabrics available, a variety of luggage options and an easy to use modular wiring system makes this a favorite for all users.

Easy to clean and maintain, gelcoated exterior keeps its shine for the life of the vehicle & absorbs temperature at a much lower rate than metal, making the bus easier to heat & cool

40
YEARS OF LEADERSHIP IN THE COMMERCIAL BUS INDUSTRY



At AeroTech, we consistently improve our product and reserve the right to change specifications without notice. Some features shown are non-standard options.

Since it's introduction to the industry in 1985, the AeroTech has been a best seller and a benchmark for all others. The rust proof steel reinforced fiberglass composite body provides for lower temperature absorption, improved sound insulation and significant shock absorption minimizing damage and increasing safety in the event of an accident. Not to mention sleek modern curves with a gelcoat shine that will shimmer for the life of the vehicle with very easy maintenance. Built in the heart of America where dedication to quality is a way of life, and products are tested in the harshest of environments, usages and temperatures, the AeroTech always proves to be the best value, longest life and highest re-sell option on the market.

Premium features such as an easy to use EP4 modular electrical system, 1,000 hour salt spray primer, tinted windows, commercial seats, and all LED lighting come standard or available on every vehicle. With many specialized options available, we can build the ideal blend of beauty and durability for your specific applications.

SPECIFICATIONS

MODEL	200	220	240	250	270
Maximum Passenger Capacity	17	21	25	25	29
Standard Entrance Door			30"		
Overall Height			115"		
Overall Length with Bumper Ford	260"	280"	298"	305"	330"
Overall Length with Bumper GM	266"	286"	304"	311"	N/A
Overall Width with No Mirrors			96"		
Wheelbase Ford	138"	158"	176"	186"	208"
Wheelbase GM	139"	159"	177"	182"	N/A
GWR	11,500	12,300	14,200	14,200	14,500
	12,300	12,500	14,500	14,500	

*Based on options selected **Various package/weight/turn configurations available

POPULAR FLOOR PLANS



~~ELDORADO~~

Aerotech

Ford

Technical Specifications

(EIDorado Base Package)

To maintain our dedication to quality and safety, EIDorado buses are continually under review which may result in a change in specifications without notice.

1655 WALL STREET
SALINA, KS 67401
785.827.1033
www.eldorado-bus.com

1. **GENERAL**

It is the intent of these Technical Specifications to describe the base, gas-powered cutaway buses for use in fixed route, paratransit and on-demand operating environments.

2. **CONFORMITY**

The product furnished is of first class quality and the workmanship is the best obtainable in various trades. The design of the body, chassis, and equipment the contractor proposes to furnish is of the latest design and model so as to produce a vehicle of substantial and durable construction in all respects.

3. **CHASSIS SPECIFICATION**

3.1 MANUFACTURER
Ford

3.2 STANDARD CHASSIS EQUIPMENT

- Ford Cutaway chassis – E350 or E450
- Ford "Shuttle Bus Prep Package"
 - Engine Block Heater
 - License Plate Bracket
 - Heavy-duty 225 amp alternator
 - Front Chrome Bumper with Black Lower Fascia
 - Chrome Grille
 - Dual sealed Beam w/ Fixed lens Headlamps
 - 12 body mounts
 - Driver Air Bag
- Front and Rear Heavy Duty Shock Absorbers
- 6-speed Electronic Automatic Transmission with OD with tow-haul
- Auxiliary Transmission Oil Cooler
- Tilt Steering Wheel
- Power Steering
- Driver's Sun Visor
- Instrumentation, Engine Oil Pressure Gauge, Electronic Speedometer
- Dual Rear Wheels
- LT225/75SR16.0 BSW AS front and rear tires
- Front and Rear 16.0" x 6.00" painted white steel wheels
- 4-Wheel ABS Hydraulic Disc Brakes with Hydro-Boost
- 40 Gallon Fuel Tank on E350; 55 Gallon on E450
- Alternator: 225 Amps
- Dual Batteries: One (1) 650 CCA mounted under hood and one (1) 750 CCA mounted on the frame
- Glove Box with 12-volt Power Port
- Storage Bins in Driver's Door
- 50 State Emissions Package

3.3 GVWR

11,500 LBS, 12,500 LBS. on E350, 14,500 LBS on E450

3.4 AXLES & SUSPENSION

The front suspension consists of coil-type springs. The axle has a maximum load rating of 5,000 lbs. The rear suspension consists of two-stage, multi leaf-type springs. The rear axle has a minimum load rating of 7,800 lbs. on the E-350 and a minimum load rating of 9,600 on the E-450. 4.10 Rear End Ratio on E350 and 4.56 on the E450. Rubber axle stops will be provided between the axle and the frame on each side of both axles to prevent axle and/or frame damage in severe bounce conditions.

3.5 SHOCK ABSORBERS

Heavy duty gas pressurized shock absorbers are provided by the chassis manufacturer.

3.6 ENGINE

A front mounted O.E.M. Triton 6.8L (415) SOHC SEFI, V-10. Peak horsepower is 305 BHP @ 4,250 RPM and peak torque is 420 lbs/ft @ 3,250 RPM. The engine is certified to all applicable Federal EPA and State of California (CARB) emissions standards at time of manufacture.

3.7 EXHAUST SYSTEM

The exhaust system is O.E.M. stainless steel exhaust pipes and muffler properly installed with heat shields and baffles. The tailpipe is designed as to direct exhaust toward the rear of the bus.

3.8 FUEL TANK

The largest fuel tank capacity from the chassis manufacturer is required – 40 gallon for the E-350 and 55 gallon for the E-450. The fuel tank must be installed by the chassis manufacturer; fully compliant with California Air Resources Board (CARB) standards and must not be modified in any way. No access will be provided through the floor.

3.9 TIRES & WHEELS

Six identical steel belted radial tires designed for primary use on "highways" are provided with each bus. The tires are rated to meet or exceed the GVWR of the chassis and are designed for use on the steel wheels provided with each bus. All tires must be "dual-planed or dynamically" balanced and inflated for rated GVWR rating prior to performing any road test. Tire size is 225/75R16E radial.

Six matching O.E.M. steel wheels with a rated capacity that meets or exceeds the GVWR of the chassis are provided with each vehicle. The wheels are painted white.

3.10 TRANSMISSION

The transmission is a torque shift six (6) speed automatic. The gear shift selector incorporates a "Park" position and an "overdrive gear over-ride" feature. A heavy duty auxiliary "air to transmission fluid" cooler is provided and installed by the chassis manufacturer.

3.11 DRIVE SHAFT, STEERING, BRAKES

DRIVE SHAFT: The drive shaft(s) are the largest available and a minimum of 3 ½" in diameter. The drive shaft is easily removed from the bus without the disassembly of the universal joints. Universal joints are equipped with lube fittings. Two (2) drive shaft guards are installed to prevent contact with the undercarriage of the bus and the ground in the case of drive shaft universal joint failure.

STEERING: Each bus is equipped with power-assisted steering installed by the chassis manufacturer. The steering column has a tilt feature.

BRAKING: The braking system provided complies with FMVSS 105 and 106. It is a "dual" or "split" hydraulic braking system featuring; hydro-boost assisted, anti-lock braking (ABS) and disc-type brakes at both the front and rear axles. All brake friction material is "asbestos-free". A "self-adjusting" parking brake system is provided. The parking brake system is applied with a foot pedal and a warning light located on the dashboard will illuminate when the parking brake is applied. The parking brake friction material is "asbestos-free".

3.12 DRIVER'S CONTROLS AND INSTRUMENTATION

The driver's area consists of an ergonomically designed molded dash console and molded driver's console complete with controls and instrumentation. All system control switches are labeled and illuminated.

3.13 WINDSHIELD WIPERS AND WASHERS

O.E.M. two (2)-speed, intermittent electric wipers are provided with variable speed control to allow timed intermittent windshield wiping. Arms are of single type, 21" long. Blades are 19" long and park at the lower edge of the windshield.

The washer is powered by an electric pump with 3-quart washer reservoir and supply nozzles located on the lower windshield cowl.

4. **ELECTRICAL**

4.1 ELECTRICAL SYSTEM

The electrical system is designed to provide and distribute 12-volt DC power to all electrical components in the bus. All add-on components must be "Plug and Play" to the wiring harness. All Primary connector circuit labels must be "hot-stamped" into the connector housing.

4.2 WIRING AND HARNESES

All general purpose wiring is cross-linked polyolefin insulated, colored, numbered, and function coded every 6" for positive identification, and meets the requirements of SAE J1127 & J1128, types GXL and SGX. Precautions are taken to avoid damage from heat, water, solvents, or chafing by proper routing, clamping, and the use of grommets or suitable elastomeric cushion materials. Harnesses are designed to resist abrasion by the use of Packard Electric flex-guard plastic loom. Harnesses are sectional terminating at insulated multi-pin quick disconnects or junction blocks.

All exterior electrical connectors are coated with di-electric spray to protect them from moisture and corrosion. Primary distribution must contain (2) spare battery fuses and (2) spare ignition fuses to be used for add-on items rated at a max of 30 Amps. All relays must be removable. All connections to the distribution center must be Plug and Play connectors. All connectors on the distribution center must be clearly marked with circuit number and color-coded to ensure proper installation.

4.3 ELECTRICAL JUNCTION PANEL

Electrical panels installed by the body builders are located for easy access. Circuit breaker circuit protection is standard but spade type fuses may be used when expressly required by the component manufacturer. All components placed on the front of the electrical panel for ease of service. A heavy-duty power distribution panel is provided and equipped with heavy-duty 12-volt DC relays. All fuse and relay identification are incorporated within the electrical panel. The power distribution post must be directly tied to the distribution center for minimum heat build-up. All fuses must contain a flashing red L.E.D. light to indicate when a fuse is non-functional. Relays must contain a green L.E.D. light to indicate when the relay output is "active". The system must have a yellow L.E.D. light for relay "energized" operation.

4.4 DRIVER SWITCH PANEL

The driver switch panel is located to the right of the O.E.M. instrument cluster, integrated into the OEM dash for driver convenience, maximization of visibility and knee room. All panel switches and function lights must use the same cut-out within the panel to allow for changes in location. The O.E.M. cigarette lighter/power distribution plug must remain available to the driver. All driver switch labels must be located on the switch itself and include an amber L.E.D. backlight. Amber function L.E.D. lights must be present on switches that operate devices that cannot readily be identified by the driver as being powered. All add-on A/C systems must use the O.E.M. rear A/C switch when available on the chassis. Switches must use universal symbols instead of text.

4.5 ELECTRICAL CHARGING SYSTEM

The vehicle charging system is equipped with one alternator of 12-volt potential having the largest charging capacity available from the chassis manufacturer. The alternator is of the chassis manufacturer's design and installation.

4.6 BATTERIES

Batteries are dual, maintenance free 12-volt DC type with minimum of 1400 cold cranking amps (CCA). The batteries are mounted per specifications. The positive and ground battery cables are properly sized per SAE standards and continuous run without any splices.

5. VEHICLE DESCRIPTION

5.1 GENERAL DESCRIPTION

The vehicle is a "cutaway type" bus utilizing the most current model year FORD E-350 or E-450 cutaway chassis based on seating capacity and designed and constructed to ensure a minimum service life of at least 7 years/200,000 miles in daily or revenue service.

The bus, in all respects, is equipped to operate legally on State highways, night and day, and, in all respects, conforms to State and Federal regulations pertaining to the equipment herein described.

Pedestrian Safety – Exterior protrusions greater than .50 inches and within 80 inches of the ground will have a radius no less than the amount of the protrusion. The left and right side rear-view mirrors and required running lights and reflectors are exempt from the protrusion requirement. Grills, doors, bumpers and other features on the sides and rear of the buses are designed to minimize the ability of unauthorized riders to secure toeholds, and handholds.

5.2 OVERALL PERFORMANCE

The bus will achieve normal operation in ambient temperature ranges of -10° F to 110° F, at relative humidity between 5% and 100%, and at altitudes up to 3,000 feet above sea level. Speed, gradability, and acceleration performance requirements per SAE J1995 will be met.

No electrical and electronic subsystem or component will generate, or be affected by, electromagnetic interference or radio frequency interference (EMI/RFI) that can disturb the performance of electrical/electronic equipment as defined in SAE J1113. The bus-generated noise level conforms to SAE Standard J366. Each bus conforms to the air pollution control standards of the U.S. Environmental Protection Agency (EPA) and all applicable state and local regulations at time of manufacturing.

6. BUS BODY

6.1 BODY FRAME STRUCTURE

Multi-point rubber isolators are used to mount the body to the cab chassis. All structural fabrication consists of 1010/1020 low carbon cold rolled steel.

The substructure consists of a combination of at least five (5) 2" x 3", 14-gauge, tubular steel outriggers, 1.25" x 4.25", 11-gauge C-channel, 12-gauge "seat track" and 1" x 1.5" x 2", 14-gauge Z-channel welded into a ladder type structure and bolted to the O.E.M. chassis frame on rubber isolators.

6.2 BODY DESIGN

The buses have a clean, smooth, sleek design, correctly proportioned and properly balanced. The exterior and body features, including chassis and body grills and louvers, are shaped to allow complete and easy cleaning by automatic bus washers without snagging washer brushes. Water and dirt will not be retained in or on any body feature to freeze or bleed out onto the buses after leaving the washer.

- a. Body, windows and doors are sealed to prevent leaking of water, air or dust in routine service, or of cleaning liquids in automatic bus washers, for the life of the bus under normal use (normal wear and tear excluded). Accumulation of spray and splash on any window of the bus, generated by the bus wheels on a wet road, will be minimized. A driprail with water deflector will be placed directly above the entry/lift door.
- b. Each bus is tested with a Simulated Altoona Test Track and corrected as appropriate. The vehicle will traverse this track which consists of six (6) durability element profiles as follows:
 - Staggered bumps
 - Chatter bumps
 - Railroad crossing
 - Frame twist
 - 1" random chuck holes
 - 4" random chuck holes
- c. After successful completion of the simulated Altoona Test Track, each bus is water-leak tested for minimum of 10 minutes in a water-spray booth specifically designed for such tests. Any leaks detected during the test are to be repaired immediately and extreme leaks require a second water-leak test to assure repairs were effective. Extreme leaks are defined as any leak that creates a stream of water that rapidly pools on the interior of the bus. During leak testing, particular attention is to be paid to windows, doors and seams. Leaks at the entry or wheelchair-lift doors or at window locations that egress back to the outside of the buses will not be regarded as defects and will not require repair.

6.3 BODY MATERIALS

Exterior body materials are fabricated of a matrix of fiberglass reinforced plastic with an inner thickness of resin-hardened craft honeycomb material. This construction and these materials are designed to form a unibody design, reducing maintenance, extending durability, providing consistency of appearance throughout the life of the buses, and have a low sound and temperature absorption rate.

Detailing is kept simple without exposed fasteners or protruding moldings. Add-on devices and trim are minimized and, where necessary, integrated into the basic design.

6.4 FINISH AND COLOR

All exterior surfaces are smooth and free as possible of visible fasteners, wrinkles and dents. Since a commercial bus appearance is desired, an exposed, riveted-type body construction will not be accepted. Both exterior and interior surfaces to be painted are properly cleaned and primed, as appropriate, for the paint being used. This cleaning process will be done prior to the application of the paint to assure a proper bond between the base surface and successive coats of original paints.

High gloss, gel coat white paint is applied smoothly and evenly with the finished surface free as possible of dirt, runs, orange peel and other imperfections. All exterior finished surfaces are impervious to diesel fuel, gasoline and commercial applications of commonly used graffiti removing chemicals.

6.5 BODY PANEL ASSEMBLY

The sidewalls, rear crown wall, roof, and front roof crown are interlocked by resin saturated fiberglass matting and wood members, forming a unibody design without exposed fasteners or protruding moldings. Body assembly meets or exceeds FMVSS 220 requirements.

Panel Construction

All body panel assemblies are Body Armor™ and consist of a matrix of fiberglass reinforced plastic with an inner core combination of both polypropylene honeycomb and resin-hardened craft honeycomb materials. The order of matrix assembly is as follows:

- Exterior surface is a minimum .018" thickness of high-gloss gel coat to prevent moisture penetration and corrosion.
- Secondary surface has a minimum .121" thickness of resin-hardened fiberglass reinforced plastic.
- The center composite layer consists of a 1" thick resin-hardened craft honeycomb material laid on edge to allow maximum column strength of each cell.
- Wall structure includes a minimum of one (1) 1.50" wide longitudinal sections of 18-gauge flat steel extending from the forward body seam to the rearward body seam to provide an additional attachment point for the integrally welded sidewall seat rail.
- Roof structure to be of single piece design and include a minimum of 5 longitudinal, sections of 18-gauge flat steel extending from the forward body seam to the rearward body seam. All flat steel sections are fully integrated into the roof matrix and provide additional structural integrity and a secure attachment surface for ceiling panels, handrails and stanchion fixtures.
- Final surface of the body structure is a minimum 3/32" thickness of resin-hardened fiberglass reinforced plastic.
- Window framing in sidewall is a heavy gauge, galvanized steel ladder-type assembly. Window pillars are minimum 1.5" x 1" 14-gauge, galvanized steel tube.

- Top and lower horizontal ladder bridge rails are a minimum 1" x 2 12-gauge galvanized steel angle section. Attachment of ladder assembly to roof and lower wall section will be grade 5, #10 x .75" mechanical fasteners on not more than 8" center. In addition, interface of wall and roof to window ladder assembly surfaces includes a high contact adhesive, Sikaflex 252, to provide a 100% bonding and sealing at these locations.

6.6 INSULATION

Sides, roof, front and rear crowns are insulated by dead air cells of the body assembly composite. The insulation provides an R-6 thermo-barrier, and sound absorption. Insulation meets or exceeds all Federal requirements in FMVSS 302.

6.7 UNDERCOATING

The underside of the body including floor members, side panels below floor level (if metal), fender wells is undercoated, at the time of manufacture, with nonflammable 76M Waterborn excluding any component within 12" of the exhaust, or on any part of the exhaust or related heat shields, fuel tank, fuel filler and vent tube, drive shaft or shock absorbers.

The subfloor understructure is completely undercoated by hand brushing to a dry film thickness of 10 – 12 mils and sealed from moisture penetration prior to being installed on steel frame understructure.

6.8 BUMPERS

Front bumper are chassis O.E.M., body contoured, reinforced with wrap-around ends. Front bumper is chrome plated, thick carbon steel with formed plastic ground effects trim. Rear bumper is powder coated 2" x 7", 12-gauge wrap around channel. Rear bumpers are attached to the chassis frame with .5" diameter grade-5 bolts.

6.9 WHEEL HOUSINGS

Wheel housings are constructed of 14-gauge steel. Housings are welded to the floor structure and properly sealed and undercoated.

6.10 SKIRTS, FENDERS, AND MUD FLAPS

Skirts are integral, full-length curved, reinforced fiberglass with replaceable contoured wheel well fenders. Mud flaps are made of 3/16" thick rubber composite and installed behind the front and rear tires.

7. EXTERIOR

7.1 MIRRORS

Each bus is equipped with a fully adjustable 9.5" x 7" rectangular mirror with a 4" x 7" convex adjustable diminishing mirror mounted below. Mirror head and rigid adjustable support have powder coated finish.

7.2 LIGHTING

All exterior lighting meets or exceeds all state regulations and FMVSS 108 requirements. LED type exterior lighting is provided. The use of butyl tape is prohibited. All lights utilize a foam or gasket material for sealing.

HEADLAMPS

O.E.M. headlamps are dual sealed beam automotive type with tilt-ray features controlled by a lever operated dimmer switch mounted on the steering column.

STOP, TAIL, DIRECTIONAL, CLEARANCE, IDENTIFICATION & BACK-UP LIGHTS

Stop and tail lights are red combination 4" round lens, vertically mounted on the rear crown corners. Back-up lights are grouped with and below the stop and tail lights. Front directional lights are body corner contoured and mounted horizontally with one (1) on each side. Identification and clearance lights are rectangular and roof mounted consisting of five (5) amber at the front and seven (7) red lights at the rear. Front side marker lights are amber and incorporated with the parking lights. The rear side marker lights are red lights.

FRONT AND SIDE REFLECTORS AND DIRECTIONAL LIGHTING

Front and side reflectors are incorporated with the parking lights. Rear, side reflectors and rear reflectors are mounted on the rear corners above the bumper.

Front directional lights are incorporated with the parking lights. Rear directional lights are red in color and grouped with the stop, tail, and back-up lights.

7.3 DECALS

The following decals provided on the exterior of the vehicle:

- "Aerotech"
- "Unleaded Fuel Only"
- ElDorado

8. **INTERIOR**

8.1 ENTRANCE STEPWELL

Steps formed and weld fabricated using minimum 14-gauge, galvanized steel, and powder coated bright white. The step assembly is undercoated.

Standard entry steps provide the following maximum dimensions:

- Ground to first – 11.5"
- Step risers – 8.5"
- Step tread depth – 10"

Steps covered with 2.25mm thick rubber flooring on all risers, steps, and sides with contrasting nosing that is properly sealed.

Step well lights are suitably mounted so that the entire step well and a portion of the ground area outside the bus are sufficiently illuminated. The step lights extinguish when the front door is closed.

8.2 BUS SUB FLOOR

The floor structure is computer load tested to withstand 40,000 pounds with less than 1/16" of deflection at the perimeter.

Subfloor is B/C exterior grade .75", 7-ply, radiata pine plywood with a solid cross band that is pattern cut, edge sealed, and fastened with #10 gauge counter sunk Tek screws installed approximately every 12" throughout the entire floor structure.

Flooring understructure and edges are completely undercoated by hand brushing with 76M Waterborn and sealed from moisture penetration prior to being installed on steel frame understructure.

8.3 FLOOR COVERING

Gray transit grade rubber flooring provided. The flooring thickness is 2.25 mm and provides excellent resistance to cold & heat, scarring & denting and tearing.

The driver's area is covered with sound deadening, non-skid black floor mat that meets the interior noise requirements of these Technical Specifications.

8.4 INTERIOR PANELS

The wall panels are a minimum of .045" thickness of highly durable bright white gel-coated fiberglass, resistant to vandalism and easy to clean. The ceiling panels are Federal Foam polyester plastic that meets or exceeds FMVSS 302. The ceiling panels provide significant weight reduction, acoustical and sound absorption, and thermal insulation and are mar resistant and easy to clean.

Smooth fiberglass reinforced plastic sidewall panels are installed from the seat rail to the ceiling body liner. SymaLite panels are installed in sections from the seat track to the floor.

A one-piece front ceiling closure of fiberglass reinforced plastic is installed. The panel allows accessibility for wiring harness connections, and optional driver storage, or front destination sign, and provides a bright, easy-to-maintain entryway ceiling

An entry door header panel is molded to fit the roof contour and is removable.

8.5 WINDOWS

All windows meet all State and Federal Safety regulations. The windshield is AS-1, the driver's side window is AS-2, and the passenger windows are AS-3 in quality.

The O.E.M. windshield is front body cab contoured single piece .25" thick tinted, laminated safety float glass.

The driver's roadside window is standard O.E.M. roll-up vertical glass design glazed with tinted .125" thick, tempered safety glass. A traffic view cowl window forward of entry door is provided.

Each driver curbside window is one-piece, minimum AS-2 rated safety glass. Divider or reinforcing mullions are not acceptable. Glazing is .25" thick and provides a minimum of 470 sq. inches of viewing. Window is frameless and installed with Sikaflex 221 adhesive to minimize leakage. A minimum 1" black fritting applied to the interior perimeter of the window glass to provide additional glare reduction and to protect the adhesive from UV rays.

Door windows are fully encapsulated. Windows are glazed with .125" thick, tinted, tempered safety glass that meets or exceeds FMVSS 217 requirements. Full-length windows are provided in each passenger door panel and in the upper portion of the lift door panels in line with the passenger side windows.

Passenger windows are:

- 41" tall x 29.5" wide, top T-slider ventilating style or 41" tall x 19" wide non-ventilating type as required by the floor plan design.
- Unless otherwise required, two (2) egress windows, one (1) per side and one (1) 22" x 60" rear egress window will be provided.
- Glazing will be 3mm Graylite II with 24% light transmission. Window framing will be black anodized aluminum with interior clamp ring attachment design.
- Windows are located in the sidewall to provide a minimum upper viewing height of 65" measured from the standard floor or 59" measured from the elevated (raised) floor.
- The window seal is .375" thick and .625" wide.
- All passenger windows meet or exceed FMVSS 217 requirements for manufacturing and egress.

8.6 PASSENGER ENTRY

The entry door frame is constructed of a minimum 12-gauge, G-90 galvanized steel and located opposite of driver. This structure is powder coated in bright white to match vehicle exterior base color. The 30" passenger door provides a 26" x 79.50" clear opening.

The door includes a two (2) panel design. Vertical door shafts are an integral part of the door panels. The top portion of the shaft is designed to prevent the door panels from rotating out of alignment. Shafts pivot on a top mounted, bronze thrust bushing and a lower stud-mounted alignment pivot, accommodated with a glass filled molded bearing.

Perimeter door edges are sealed with neoprene bulb seals. The center of the door assembly is equipped with overlapping neoprene 2" leading edge seals. Seals overlap front to rear to provide an air and watershed.

The door panels are manually operated by the driver by actuation of a push/pull rod assembly with a two (2)-position arm located to the right of the driver.

8.7 SEATING

All seating for this vehicle, including the driver's seat, is specified by the customer, and based upon the floor plan and needs. All seating installed in this vehicle meets or exceeds FMVSS 207 requirements for strength and safety; and when applicable meets or exceeds FMVSS 209, 210. All passenger seats will be supplied customer chosen seat belts.

All seats are floor and side wall track mounted for ease of seat removal. Where exposed, the track is covered with a vinyl track plug strip. The seat-tracking system will be incorporated into the bus to provide secure seat anchorage, to improve the floor-to-body securement, and to provide additional side crash barrier around the perimeter of the body structure.

8.8 COURTESY LIGHTS-LED

Interior courtesy lights are located in the ceiling cove as LED light fixtures and mounted as a total of 3 fixtures to provide passenger compartment lighting. A single driver's light fixture is provided with a separate control.

8.9 INTERIOR MIRRORS

Each bus is equipped with a fully adjustable rear view mirror mounted in easy reach for driver's viewing of the passenger compartment.

8.10 PASSENGER ASSISTS

Front stanchions are provided on each side of the aisle at passenger entry: one (1) to rear of step well and one (1) behind driver's seat are 1 1/4" diameter, 11-gauge stainless steel tubing with brushed finish. Left entry assist handrail provided rear of the step well. All passenger assists meet all applicable ADA requirements. Vehicles over 22' must have one (1) overhead handrail.

8.11 MODESTY PANELS

A curbside modesty panel assembly is installed behind the entry door step well. The modesty panel is 5/8" particle board with 1/16" laminate on both sides.

8.12 DECALS

The following decals are provided in the interior of the vehicle:

- No Standing
- Watch Your Step
- Keep Head, Hands, Feet Inside Vehicle with Symbol
- ENC Certification
- Warranty Repair
- Stand Clear
- Emergency Window Exit
- Vehicle Modification

9. CLIMATE CONTROL

9.1 DRIVER'S HVAC

Driver's area are heated and cooled by a chassis O.E.M. forced air heater/defroster and air conditioning system. The heater and defroster provide 30,000 BTU. The driver's air conditioning provides 24,000 BTU/HR. Both heat and cool is controlled by electric over vacuum dash mounted controls. The system has 4-speed fans with fresh air mode. Windshield airflow is through molded dash air ducts providing constant and even air diffusion.

9.2 PASSENGER COMPARTMENT HVAC

The passenger compartment is heated and cooled by separate, optional systems as selected. Refrigerant type is R134A.

10. QUALITY AND CERTIFICATIONS

10.1 MANUFACTURER'S QUALITY STANDARDS

EIDorado has a "Fully Meets" rating under Ford's QVM quality program.

10.2 ISO

EIDorado builds our units in a facility that has a proven third-party certified quality control system in place and is ISO 9001:2008 certified.

10.3 ALTOONA TESTING

EIDorado has tested all of its models under the Surface Transportation and Uniform Relocation Assistance Act (STURRA). Test results are available upon request. In addition, every vehicle is tested with a simulated Altoona Test Track using the same criterion as the durability track at the FTA testing facility.

10.4 FMVSS CERTIFICATION

EIDorado certifies to meet or exceed all applicable provisions of the Federal Motor Vehicle Safety Standards (FMVSS). A complete list is available upon request.

10.5 OTHER

All parts of this vehicle conform as applicable to provisions of the Code of Regulations and the Americans with Disabilities Act (ADA).

Each vehicle is water-leak tested for a minimum of ten (10) minutes in a water-spray booth specifically designed for such tests.

11. DIMENSIONS

	200	220	240	250
Length, overall bumpers	21' 7"	23' 2"	24' 8"	25' 1"
Width, overall body (maximum)	96"	96"	96"	96"
Height, overall (@ GVWR) Approximately (excluding roof vents)	115"	115"	115"	115"
Wheelbase (standard lengths)	138"	158"	176"	186"
Overhang, front	30"	30"	30"	30"
Overhang, rear	88"	88"	88"	85"
Width, front tires overall	78"	78"	78"	78"
Width, rear tires overall (E-350)	95"	95"	95"	95"
Width, rear tires overall (E-450)	97"	97"	97"	97"
Height, floor (@ GVWR) (maximum)	28"	28"	28"	28"
Height, first step (@GVWR maximum)	11.5"	11.5"	11.5"	11.5"
Height, Interior (minimum) *5" lower for raised floor units	79"	79"	79"	79"
Width, Interior @ seat cushion level	91"	91"	91"	91"
Width, aisle	Variable	Variable	Variable	Variable
Width, std 30" manual door (clear) w/LH assist / w/LH & RH assist	23"/23"	23"/23"	23"/23"	23"/23"
Width, std 30" electric door (clear) w/LH assist / w/LH & RH assist	25.50"/24"	25.50"/24"	25.50"/24"	25.50"/24"
Height, door (clear)	79.5"	79.5"	79.5"	79.5"
GVWR (maximum)	11,500lbs.	12,500 - 14,050lbs.	14,500lbs.	14,500lbs.
GAWR, front	4,600 lbs.	5,000 lbs.	5,000 lbs.	5,000 lbs.
GAWR, rear	7,800 lbs.	8,500 - 9,600 lbs.	9,600 lbs.	9,600 lbs.
Turning radius (outside body corner)	25' 1"	28' 1"	31' 0"	34'
Approach angle	22°	22 - 27°	27°	27°
Breakover angle	15°	15°	15°	15°
Departure angle	10°	10°	10°	10°



Prepared by: Glenn Webster

06/08/2020

Sutton Ford Inc. | 21315 Central Avenue Matteson Illinois | 604-432893

2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

Selected Equip & Specs

Dimensions

- Exterior length: 261.1"
- Exterior width: 79.4"
- Wheelbase: 158.0"
- Rear track: 77.7"
- Front legroom: 42.1"
- Front hiproom: 65.6"
- Cab to axle: 100.0"
- Exterior height: 80.0"
- Front track: 69.4"
- Turning radius: 27.4'
- Front headroom: 42.0"
- Front shoulder room: 68.1"

Powertrain

- 350hp 7.3L OHV 16 valve V-8 engine with variable valve control, SMPI
- federal
- Rear-wheel drive
- Fuel Economy Highway: N/A
- Recommended fuel : regular unleaded
- TorqShift 6 speed automatic transmission with overdrive
- Fuel Economy Cty: N/A

Suspension/Handling

- Front Twin I-Beam independent suspension with anti-roll bar, HD shocks
- Hydraulic power-assist re-circulating ball Steering
- LT225/75SR16 EBSW AS front and rear tires
- Rear rigid axle leaf spring suspension with anti-roll bar, HD shocks
- Front and rear 16 x 6 painted steel wheels
- Dual rear wheels

Body Exterior

- 2 doors
- Clearcoat paint
- * **Chrome bumpers**
- Front and rear 16 x 6 wheels

Convenience

- Manual air conditioning
- * **Cruise control with steering wheel controls**
- * **Driver 1-touch down**
- Manual tilt steering wheel
- * **Day-night rearview mirror**
- Front cupholders
- * **Auxiliary rear heater**
- * **Power front windows**
- * **Remote power door locks with 2 stage unlock and illuminated entry**
- Manual telescopic steering wheel
- Wireless phone connectivity
- Driver and passenger door bins

Seats and Trim

- Seating capacity of 2
- 4-way driver seat adjustment
- Driver and passenger armrests
- * **Front captain seats**
- 4-way passenger seat adjustment

Entertainment Features

Prices and content availability as shown are subject to change and should be treated as estimates only. Actual base vehicle, package and option pricing may vary from this estimate because of special local pricing, availability or pricing adjustments not reflected in the dealer's computer system. See salesperson for the most current information.



Prepared by: Glenn Webster

06/08/2020

Sutton Ford Inc. | 21315 Central Avenue Matteson Illinois | 604432893

2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

Selected Equip & Specs (cont'd)

- AM/FM stereo radio
- 2 speakers
- Fixed antenna
- External memory control
- Streaming audio

Lighting, Visibility and Instrumentation

- Halogen aero-composite headlights
- Variable intermittent front windshield wipers
- Tachometer
- Oil pressure gauge
- Fully automatic headlights
- Light tinted windows
- Voltmeter
- Trip odometer

Safety and Security

- 4-wheel ABS brakes
- 4-wheel disc brakes
- ABS and driveline traction control
- Hill hold control
- Electronic stability control
- Dual front impact airbag supplemental restraint system
- With stolen vehicle tracking system
- * **Power remote door locks with 2 stage unlock and panic alarm**
- Fixed front head restraints

Dimensions

General Weights

• Curb	5,437 lbs.	GVWR	14,500 lbs.
Payload	9,090 lbs.		

Front Weights

Front GAWR	5,000 lbs.	• Front curb weight	3,044 lbs.
Front axle capacity	5,000 lbs.	Front spring rating	5,000 lbs.
Front tire/wheel capacity	4,940 lbs.		

Rear Weights

Rear GAWR	9,600 lbs.	• Rear curb weight	2,393 lbs.
Rear axle capacity	9,600 lbs.	Rear spring rating	9,600 lbs.
Rear tire/wheel capacity	9,880 lbs.		

General Trailering

Towing capacity	12000 lbs.	GCWR	22000 lbs.
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Fuel Tank type

Capacity	55 gal.
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Off Road

Load floor height	26 "
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Rear Frame

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Prepared by: Glenn Webster

06/08/2020

Sutton Ford Inc. | 21315 Central Avenue Matteson Illinois | 604-432893

2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

Selected Equip & Specs (cont'd)

Height loaded 26 "

Powertrain

Engine Type

Block material	Iron	Cylinders	V-8
Head material	Aluminum	Ignition	Spark
Injection	Sequential MPI	Liters	7.3L
Orientation	Longitudinal	Recommended fuel	Regular unleaded
Valves per cylinder	2	Valvetrain	OHV
Variable valve control	Yes		

Engine Power

SAEJ1349 AUG2004 compliant	Yes	Output	350 HP @ 3,900 RPM
Torque	468 ft.-lb @ 3,900 RPM		

Alternator

Type	HD	• Amps	240
------	----	--------	-----

Battery

Amp hours	78	Cold cranking amps	750
Type	HD		

Engine Extras

• Block heater	Yes
----------------	-----

Transmission

Electronic control	Yes	Lock-up	Yes
Overdrive	Yes	Speed	6
Type	Automatic		

Transmission Gear Ratios

1st	3.974	2nd	2.318
3rd	1.516	4th	1.149
5th	0.858	6th	0.674
Reverse Gear ratios	3.128		

Transmission Torque Converter

Stall ratio	1.90
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Transmission Extras

Driver selectable mode	Yes	Oil cooler	Regular duty
------------------------	-----	------------	--------------

Drive Type

Type	Rear-wheel
------	------------

Drive Feature

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2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

Selected Equip & Specs (cont'd)

Traction control		ABS and driveline	
Drive Axle			
Ratio	4.56		
Exhaust			
Material	Stainless steel	System type	Single
Emissions			
CARB	Federal	EPA	Tier 2 Bin 8
fuel Economy			
Fuel type	Gasoline		
Driveability			
Brakes			
ABS	4-wheel	ABS channels	3
Type	4-wheel disc	Vented discs	Front
Brake Assistance			
Hill hold control	Yes		
Suspension Control			
Ride	Regular	Electronic stability control	Stability control
Front Suspension			
Independence	Twin I-Beam independent	Anti-roll bar	Regular
Front Spring			
Type	Coil	Grade	Regular
Front Shocks			
Type	HD		
Rear Suspension			
Independence	Rigid axle	Type	Leaf
Anti-roll bar	Regular		
Rear Spring			
Type	Leaf	Grade	Regular
Rear Shocks			
Type	HD		
Steering			
Activation	Hydraulic power-assist	Type	Re-circulating ball
Steering Specs			

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2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

Selected Equip & Specs (cont'd)

of wheels 2

Exterior

Front Wheels

Diameter	16"	Width	6.00"
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Rear Wheels

Diameter	16"	Width	6.00"
Dual	Yes		

Front and Rear Wheels

Appearance	Painted	Material	Steel
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Front Tires

Aspect	75	Diameter	16"
Sidewalls	BSW	Speed	S
Tread	AS	Type	LT
Width	225mm	LT load rating	E
RPM	709		

Rear Tires

Aspect	75	Diameter	16"
Sidewalls	BSW	Speed	S
Tread	AS	Type	LT
Width	225mm	LT load rating	E
RPM	709		

Wheels

Front track	69.4"	Rear track	77.7"
Turning radius	27.4'	Wheelbase	158.0"

Body Features

* Front license plate bracket	Yes	Body material	Fully galvanized steel
Side impact beams	Yes		

Body Doors

Door count	2
------------	---

Exterior Dimensions

Length	261.1"	Body width	79.4"
Body height	80.0"	Cab to axle	100.0"
Axle to end of frame	68.5"	Frame section modulus	6.4cu.in.
Frame yield strength (psi)	36000.0	Cab to end of frame	168.5"
Front bumper to back of cab	92.5"		

Safety

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2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

Selected Equip & Specs (cont'd)

Airbags

Driver front-impact	Yes	Passenger front-impact	Yes
---------------------	-----	------------------------	-----

Seatbelt

Height adjustable	Front	Pre-tensioners	Front
Pre-tensioners (#)	2		

Security

* Panic alarm	Yes
---------------	-----

Seating

Passenger Capacity

Capacity	2
----------	---

Front Seats

Split	Buckets	* Type	Captain
-------	---------	--------	---------

Driver Seat

Fore/aft	Manual	Reclining	Manual
Way direction control	4		

Passenger seat

Fore/aft	Manual	Reclining	Manual
Way direction control	4		

Front Head Restraint

Type	Fixed
------	-------

Front Armrest

Driver	Yes	Passenger	Yes
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Front Seat Trim

* Material	None	* Back material	None
------------	------	-----------------	------

Convenience

AC And Heat Type

Air conditioning	Manual	* Auxiliary rear heater	Provision
------------------	--------	-------------------------	-----------

Audio System

Radio	AM/FM stereo	Radio grade	Regular
Seek-scan	Yes	External memory control	External memory

Audio Speakers

Speaker type	Regular	Speakers	2
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Sutton Ford Inc. | 21315 Central Avenue Matteson Illinois | 804-432-593

2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

Selected Equip & Specs (cont'd)*Audio Controls*

Streaming audio

Bluetooth yes

Audio Antenna

Type

Fixed

Cruise Control• **Cruise control With steering wheel controls***Convenience Features*• **Retained accessory power****Yes**

12V DC power outlet

2

Wireless phone connectivity

Bluetooth

Door Lock Activation• **Type****Power with 2 stage unlock**• **Remote****Keyfob (all doors)***Instrumentation Type*

Display

Analog

Instrumentation Gauges

Tachometer

Yes

Oil pressure

Yes

Engine temperature

Yes

Voltmeter

Yes

Instrumentation Warnings

Oil pressure

Yes

Engine temperature

Yes

Battery

Yes

Lights on

Yes

Key

Yes

Low fuel

Yes

Service interval

Yes

Instrumentation Displays

Clock

In-radio display

Instrumentation Feature

Trip odometer

Yes

Steering Wheel Type

Material

Urethane

Tilting

Manual

Telescoping

Manual

Front Side Windows• **Window 1st row activation****Power***Window Features*• **1-touch down****Driver**

Tinted

Light

Front Windshield

Wiper

Variable intermittent

Sun visor strip

Yes

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2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

Selected Equip & Specs (cont'd)

Interior

Rear View Mirror

• Day-night **Yes**

Floor Trim

• Coverage **None** • Covering **None**

Trim Feature

Gear shifter material **Urethane**

Lighting

• Illuminated entry **Yes** Variable IP lighting **Yes**

Other Console Storage

Storage **Yes** Type **Engine cover**

Storage

Driver door bin **Yes** Front Beverage holder(s) **Yes**

Glove box **Yes** Passenger door bin **Yes**

Legroom

Front **42.1"**

Headroom

Front **42.0"**

Hip Room

Front **65.6"**

Shoulder Room

Front **68.1"**



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Sutton Ford Inc. | 21315 Central Avenue Matteson Illinois | 604432893

2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

As Configured Vehicle

Code	Description	MSRP	Invoice	Dealer
Base Vehicle				
E4F	Base Vehicle Price (E4F)	\$35,740.00	\$33,953.00	\$32,702.00
Packages				
782A	Order Code 782A <i>Includes:</i> - Engine: 7.3L V8 Premium-Rated - Transmission: 6-Speed O/D w/Tow Haul Includes auxiliary cooler. - 4.56 Axle Ratio - GVWR: 14,500 lb Payload Package - Maximum Front GAWR: 5000 lbs. - Tires: LT225/75R16E BSW A/S Hankook DynaPro HT. - Wheels: 16" x 6" White Painted Steel - Radio: AM/FM Stereo w/Clock Display & 2 Speakers Includes Bluetooth capability and USB input. - Auxiliary Fuel Port Located on the fuel tank, offers entry point access to fuel tank for specialized gas powered equipment such as a power generator, powered wheelchair lift, etc.	N/C	N/C	N/C
Powertrain				
99N	Engine: 7.3L V8 Premium-Rated	Included	Included	Included
44P	Transmission: 6-Speed O/D w/Tow Haul <i>Includes auxiliary cooler.</i>	Included	Included	Included
X83	4.56 Axle Ratio	Included	Included	Included
20F	GVWR: 14,500 lb Payload Package <i>Includes</i> - Maximum Front GAWR: 5000 lbs	Included	Included	Included
Wheels & Tires				
T68	Tires: LT225/75R16E BSW A/S Hankook DynaPro HT	Included	Included	Included
646	Wheels: 16" x 6" White Painted Steel	Included	Included	Included
Seats & Seat Trim				
21Y	Dual High-Back Captain's Chairs w/o Trim <i>Includes</i> - Seats Not Included	\$125.00	\$114.00	\$111.00
X	Seats Not Included	Included	Included	Included

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Sutton Ford Inc. | 21315 Central Avenue Matteson Illinois | 60443289

2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

As Configured Vehicle (cont'd)

Code	Description	MSRP	Invoice	Dealer
Other Options				
PAINT	Monotone Paint Application	STD	STD	STD
158WB	158" Wheelbase	STD	STD	STD
153	License Plate Bracket	Included	Included	Included
625	Day/Night Interior Rearview Mirror	N/C	N/C	N/C
525	Cruise Control	\$240.00	\$219.00	\$214.00
41H	Engine Block Heater	Included	Included	Included
	<i>Single element. Recommended when minimum temperature is 10 degrees fahrenheit or below.</i>			
903	Power Windows & Locks Group	Included	Included	Included
	<i>Includes 1-touch down power driver window</i>			
948	Remote Keyless Entry	\$250.00	\$228.00	\$223.00
630	240 Amp Alternator	\$160.00	\$145.00	\$142.00
587	Radio: AM/FM Stereo w/Clock Display & 2 Speakers	Included	Included	Included
	<i>Includes Bluetooth capability and USB input.</i>			
559	Frame Pucks (Isolators)	Included	Included	Included
	<i>Includes 12 body mounts</i>			
47Z	Ambulance Prep Package Not Required	N/C	N/C	N/C
	Required on orders not destined for ambulance use.			
18A	High Series Exterior Upgrade Package	Included	Included	Included
	<i>Includes:</i> <i>- Front Chrome Bumper</i> <i>- Chrome Grille</i>			
47B	Shuttle Bus Prep Package	\$460.00	\$418.00	\$0.00
	- Option Discount	-\$460.00	-\$418.00	

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Sutton Ford Inc. | 21315 Central Avenue Matteson Illinois | 604432883

2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

As Configured Vehicle (cont'd)

Code	Description	MSRP	Invoice	Dealer
	<i>Includes</i> - High Series Exterior Upgrade Package - Front Chrome Bumper - Chrome Grille - Power Windows & Locks Group <i>Includes 1-touch down power driver window</i> - Engine Block Heater <i>Single element. Recommended when minimum temperature is 10 degrees fahrenheit or below</i> - Frame Pucks (Isolators) <i>Includes 12 body mounts</i> - License Plate Bracket - Exterior Mirror Delete - Vinyl Flooring Delete - Front Headliner Delete - Front Dome Lamp Delete			
54F	Exterior Mirror Delete	Included	Included	Included
Fleet Options				
57J	Auxiliary Heater Connection Package	\$25.00	\$23.00	\$22.00
	Requires valid FIN code.			
	<i>Includes rear fan controls</i>			
942	Daytime Running Lamps	\$45.00	\$41.00	\$40.00
	Requires valid FIN code.			
672	Maximum Front GAWR: 5000 lbs.	Included	Included	Included
	Requires valid FIN code.			
Emissions				
425	50 State Emission System	STD	STD	STD
Interior Colors				
XE_01	Medium Flint	N/C	N/C	N/C
Primary Colors				
YZ_02	Oxford White	N/C	N/C	N/C
Upfit Options				
21B	Pass Seat & Airbag delete	-\$350.00	-\$319.00	-\$370.00
SUBTOTAL		\$36,235.00	\$34,404.00	\$33,084.00
Destination Charge		\$1,295.00	\$1,295.00	\$1,295.00

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2021 E-450 Cutaway Chassis 158" WB DRW Base (E4F)

Price Level: 120 | Quote ID: TXB060820c

As Configured Vehicle (cont'd)

Code	Description	MSRP	Invoice	Dealer
TOTAL		\$37,530.00	\$35,699.00	\$34,379.00

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